

HEAT-PIPE TYPE HEAT-SINK STRUCTURE AND ITS SEALING METHOD

ABSTRACT OF THE DISCLOSURE

The heat-pipe type heat sink structure of the present invention comprises a heat conducting part stackable on an article to be heat sunk and multiple heat-sinking fins on the heat conducting part; wherein the heat conducting part has a through hole, two plug holes of larger diameters are provided on the two ends of the through hole, plugs coated with tin grease layers seal the plug holes by tight fitting and pressing. Then the heat sink is delivered through a hot air furnace; the tin grease layers are cooled again after being melted to complete the heat-pipe type heat sink structure.

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